



Safety Data Sheet

Section 01 Identification

Product Identifier	Propylene Glycol Propylene Glycol, 99.5% Min. Tech Grade Propylene Glycol 99.8% (meets USP Standard)
Other Means of Identification	1, 2-Dihydroxypropane, 1,2-Propanediol
Product Use and Restrictions on Use	Heat transfer fluid, solvent.
Initial Supplier Identifier	ClearTech Industries Inc 1500 Quebec Avenue Saskatoon, SK. Canada S7K 1V7 Phone: 800.387.7503 Fax: 888.281.8109 www.cleartech.ca
Prepared By	ClearTech Industries Inc. technical writer
24-Hour Emergency Phone	306.664.2522

Section 02 Hazard Identification

GHS-Classification

This product has been assessed in accordance with the Hazardous Products Regulations and is not classified as a hazardous substance or mixture.

Hazards Not Otherwise Classified

Not available

Supplemental Information

Not available

Section 03 Composition / Information on Ingredients

Ingredients:

Chemical name	Common name(s)	CAS number	Concentration (w/w%)
1,2-Propanediol	Propylene Glycol	57-55-6	>99%

Section 04 First-Aid Measures

Description of necessary first-aid measures

- Inhalation** Get medical advice / attention if you feel unwell or are concerned.
- Ingestion** Get medical advice / attention if you feel unwell or are concerned.
- Skin contact** Rinse skin with lukewarm, gently flowing water / shower for 5 minutes or until product is removed. If skin irritation occurs or if you feel unwell: Get medical advice / attention.

Eye contact If irritation occurs, cautiously rinse eyes with lukewarm, gently flowing water for 5 minutes, while holding the eyelids open. If eye irritation persists: Get medical advice / attention.

Most important symptoms and effects, both acute and delayed

Inhalation May cause respiratory irritation.
Ingestion May cause discomfort or nausea.
Skin contact Not available
Eye contact May cause eye irritation and redness.
Further information For further information see Section 11 Toxicological Information.

Section 05 Fire Fighting Measures

Suitable extinguishing media Extinguish fire using extinguishing agents suitable for the surrounding fire.
Unsuitable extinguishing media Water jets are not recommended in fires involving chemicals.
Specific hazards arising from the chemical In the event of a fire oxides of carbon may be released.
Special protective equipment for fire-fighters Wear NIOSH-approved self-contained breathing apparatus and protective clothing.

Section 06 Accidental Release Measures

Personal Precautions / Protective Equipment / Emergency Procedures Wear appropriate personal protective equipment (See Section 08 Exposure Controls and Personal Protection). Stay upwind, ventilate area.
Environmental Precautions Prevent material from entering waterways, sewers or confined spaces. Notify local health and wildlife officials. Notify operators of nearby water intakes.
Methods and Materials for Containment and Cleaning Up SMALL SPILLS: Stop or reduce leak if safe to do so. Clean up spill with non-reactive absorbent and place in suitable, covered, labeled containers. Flush area with water. Contaminated absorbent material may pose the same hazards as the spilled product. LARGE SPILLS: Contact fire and emergency services and supplier for advice.

Section 07 Handling and Storage

Precautions for Safe Handling Use proper equipment for lifting and transporting all containers. Use sensible industrial hygiene and housekeeping practices. Wash thoroughly after handling. Avoid all situations that could lead to harmful exposure.
Inspect containers for damage or leaks before handling. If the original label is damaged or missing replace with a workplace label. Have suitable emergency equipment for fires, spills and leaks readily available.
Conditions for Safe Storage Store in a cool, dry, well-ventilated area, out of direct sunlight, away from heat sources and incompatible materials. Always store in original labeled container. Keep containers tightly closed when not in use and when empty. Protect label and keep it visible.
Incompatibilities Acids, such as sulphuric, nitric, hydrochloric, phosphoric, fluoro-silicic (HFSA), sulphonic, acetic, citric, oxalic, and formic.
Oxidizing agents, such as oxygen, hydrogen peroxide, sulphuric and nitric acids, hypochlorites and permanganates.

Section 08 Exposure Controls and Personal Protection

Exposure limits

There are no known exposure limits for this product.

Engineering controls

Ventilation Requirements	Mechanical ventilation (dilution or local exhaust), process or personnel enclosure and control of process conditions should be provided in accordance with all fire codes and regulatory requirements. Supply sufficient replacement air to make up for air removed by exhaust systems.
Other	No specific recommendations beyond the required hygiene facilities at the place of work.

Protective equipment

The following are recommendations only. It is the responsibility of the employer / user to conduct a hazard assessment of the process in which this product being used and determine the proper engineering controls and PPE for their process. Additional regulatory and safety information should be sought from local authorities and, if needed, a professional industrial hygienist.

Eye and face protection	Where there is potential eye or face exposure, safety glasses are recommended. Contact lenses are not recommended; they may contribute to severe eye injury.
Hand and body protection	Where handling this product it is recommended that skin contact is avoided.
Respiratory protection	In case of insufficient ventilation wear suitable respiratory equipment.
Thermal hazards	Not available

Section 09 Physical and Chemical Properties

Appearance

Physical state	Liquid
Colour	Colourless
Odour	Odourless
Odour threshold	Not available

Property

pH	Not available
Melting point / freezing point	<-20 °C
Initial boiling point and boiling range	187 °C
Flash point	104 °C
Evaporation rate	Not available
Flammability	Not applicable
Upper flammable limit	Not available
Lower flammable limit	Not available
Vapour pressure	20 Pa @ 25 °C
Vapour density	Not available
Relative density	Not applicable
Solubility	Miscible in water
Partition coefficient: n-octanol/water	Not available
Auto-ignition temperature	> 400 °C
Decomposition temperature	Not available
Viscosity	0.581 cP @ 20°C
Specific gravity	1.033-1.037 g/mL @ 20 °C

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Formula C₃H₈O₂
Molecular weight 76.09 g/mol

Section 10 Stability and Reactivity

Reactivity Not available
Stability This product is stable if stored according to the recommendations in Section 07.
Possibility of hazardous reactions Hazardous polymerization is not known to occur.
Conditions to avoid Avoid contact with incompatible materials.
Incompatible materials Acids, such as sulphuric, nitric, hydrochloric, phosphoric, fluosilicic (HFSA), sulphonic, acetic, citric, oxalic, and formic.
Oxidizing agents, such as oxygen, hydrogen peroxide, sulphuric and nitric acids, hypochlorites and permanganates.
Hazardous decomposition products Thermal decomposition may produce oxides of carbon .

Section 11 Toxicological Information

Acute Toxicity (LD50 / LC50 values)

Component	Route	Species	Value	Exposure time
Propylene glycol	Oral	Rat	>5,000 mg/kg bw	
	Dermal	Rabbit	>2,000 mg/kg	

Toxic Health Effect Summary

Chemical characteristics No known effects
Skin Not available
Ingestion May cause discomfort or nausea.
Inhalation May cause respiratory irritation.
Eye contact May cause eye irritation and redness.
Sensitization This product and its components at their listed concentration have no known sensitizing effects.
Mutagenicity This product and its components at their listed concentration have no known mutagenic effects.
Carcinogenicity This product and its components at their listed concentration have no known carcinogenic effects.
Reproductive toxicity This product and its components at their listed concentration have no known reproductive effects.
Specific organ toxicity This product and its components at their listed concentration have no known effects on specific organs.
Aspiration hazard Not available
Synergistic materials Not available

Section 12 Ecological Information

Ecotoxicity

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Component	Type	Species	Value	Exposure Time
Propylene glycol	LC50	Fish	>10,000 mg/L	72 hours
	EC50	Marine invertebrates	>10,000 mg/L	48 hours
	EC50	Algae	>10,000 mg/L	96 hours
Biodegradability	The domestic substance list categorizes propylene glycol as non-persistent.			
Bioaccumulation	The domestic substance list categorizes propylene glycol as non-bioaccumulative.			
Mobility	This product is water soluble, is not predicted to adsorb to soil and may contaminate ground water.			
Other adverse effects	Not available			

Section 13 Disposal Considerations

Waste From Residues / Unused Products	Dispose in accordance with all federal, provincial, and local regulations including the Canadian Environmental Protection Act.
Contaminated Packaging	Do not remove label, follow label warnings even after the container is empty. Empty containers should be recycled or disposed of at an approved waste handling facility.

Section 14 Transport Information

UN number	Not available
UN proper shipping name and description	Not available
Transport hazard class(es)	Not available
Packing group	Not available
Excepted quantities	Not available
Environmental hazards	Not listed as a marine pollutant under Canadian TDG Regulations, schedule III.
Special precautions	No special provisions
Transport in bulk	ERAP index: not available
Additional information	MARPOL 73/78 and IBC Code: This product is not listed in Chapter 17 of the IBC Code. Secure containers (full or empty) during shipment and ensure all caps, valves, or closures are secured in the closed position.

TDG PRODUCT CLASSIFICATION: This product has been classified on the preparation date specified at section 16 of this SDS, for transportation in accordance with the requirements of part 2 of the Transportation of Dangerous Goods Regulations. If applicable, testing and published test data regarding the classification of this product are listed in the references at section 16 of this SDS.

Section 15 Regulatory Information.

NOTE: THE PRODUCT LISTED ON THIS SAFETY DATA SHEET HAS BEEN CLASSIFIED IN ACCORDANCE WITH THE HAZARD CRITERIA OF THE CANADIAN HAZARDOUS PRODUCTS REGULATIONS. THIS SAFETY DATA SHEET CONTAINS ALL INFORMATION REQUIRED BY THOSE REGULATIONS.

All components of this product appear on the domestic substance list.

Section 16 Other Information

Date of latest revision: December 08, 2020

Note: The responsibility to provide a safe workplace remains with the buyer / user. The buyer / user should consider the health hazards and safety information contained herein as a guide and should take those precautions required in an individual operation to instruct employees and develop work practice procedures for a safe work environment. The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by the use of this material. It is the responsibility of the buyer / user to comply with all applicable laws and regulations regarding handling, using, reselling and shipping this product.

Attention: Receiver of the chemical goods / SDS coordinator

As part of our commitment to the RDC Responsible Distribution® initiative, ClearTech Industries Inc. and its associated companies require, as a condition of sale, that you forward the attached Safety Data Sheet(s) to all affected employees, customers, and end-users. ClearTech will send any available supplementary handling, health, and safety information to you at your request.

If you have any questions or concerns please call our customer service center.

References:

- 1) CHEMINFO
- 2) TOXNET
- 3) eChemPortal
- 4) ECHA
- 5) Transportation of Dangerous Goods Canada
- 6) HSDB
- 7) PAN